



# R600

OPERATING  
&  
FILTER REPLACEMENT  
DIRECTIONS

# TO BEGIN USING YOUR **AIRPURA**

**Inspect the exterior of your Airpura** to verify there is no damage from shipping. If any damage is noted, please follow the instructions from the distributor returns policy.

**Wipe the unit** with a damp cloth to remove any dust from packaging

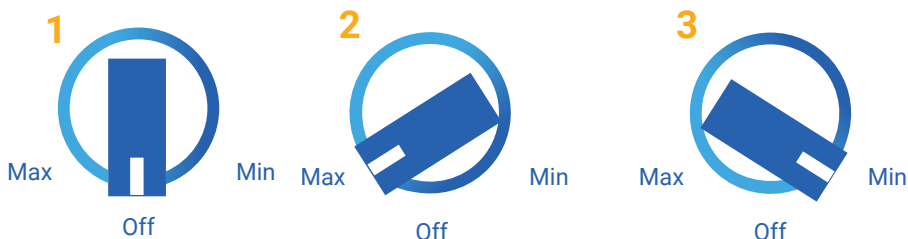
**Plug the unit** into a regular grounded 110 volt outlet

**Turn on the unit** to MAX and allow it to run for a few minutes

**Set the variable speed** control to the level you wish

The most efficient way to use your Airpura for regular air quality maintenance is to run it at a low speed **24 hours a day 7 days a week.**

**Maintain a humidity level of below 40% at all times in your home**



## **FILTER MAINTENANCE AND REPLACEMENT**

Ensure regular maintenance/replacement of filters

### **The Prefilter**

Can be vacuumed from the exterior of the unit once a month or more often. Should be replaced at least after 12 months of use

### **To vacuum the Prefilter**

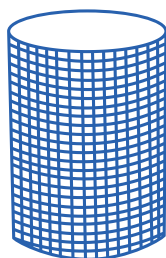
Use the brush attachment on your vacuum cleaner  
Vacuum slowly around the mesh surface of the filter chamber

## **IMPORTANT SAFETY NOTE**

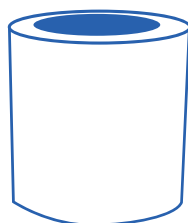
Please ensure air purifier is turned OFF when plugging into a power source. Failure to do so may result in motor potentially stalling and/or burning.



**Poly Prefilter 600 2-pack**  
12 months



**HEPA 600RVHU Filter**  
(99.97 % efficient @ 0.3 Microns)  
3 to 5 years



**18 lbs, Coconut Shell Carbon  
Filter (100% Blend)**  
24 months

**R614: HEPA 14 Filter**  
(99.99% efficient @ 0.3 Microns)

## Technical specifications

### Particle removal

Over 40 ft<sup>2</sup> true HEPA  
(Measured only 1 side)  
12 pleats per inch  
Pleats warm rolled with separators

### Activated carbon filter

18 lbs carbon filter  
13"H X 13.25"OD X 9"ID

### Carbon Bed

2" deep

### Air Flow 560 cfm

More cfm than any other  
home unit available

### Prefilter

570 in<sup>2</sup> x 1 in

### Housing

Powder coat steel

### Size

23 in x 15 in

### Weight

35 lbs total

### Watts

120 on high / 40 on low

### Sound Level

28.1 db on low (at 6 feet)  
62.3 db on high (560 cfm)  
(Room level 25.1 db)

### Voltage options

115 or 220 volts

### ETL Certified

Conforms to CSA C22.2  
no 113 ANSI / UL 507



## Air purifiers models and filter configurations

	Prefilter	Particulate	Carbon
Alternates	Cotton Prefilter TarBarrier Prefilter		18 lbs Anthracite Carbon Filter (100% Blend)
Upgrade		HEPA 14 Filter (99.99% efficient @ 0.3 Microns) ULPA Filter (99.9999 % efficient @ 0.1 Microns)	18 lbs, Impregnated Carbon Filter (17% KI/ Potassium Iodide, 83% Coconut Shell Carbon)

# To open the filter chamber



**Turn over**  
the Airpura



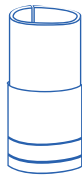
**Remove** the 4  
retaining screws



**Take off**  
the cover



**Remove**  
the gasket



**Position** the  
Prefilter inside  
the filter  
chamber



**Place** a felt gasket at  
the bottom of the  
filter chamber



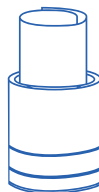
**Unfold** the filter slider  
(Supplied with replacement  
filters or on request  
Part#6F 001)



**Roll it**  
into a spiral



**Insert** the tube  
into the filter  
chamber inside  
the Prefilter



**Let** the spiral  
open to fill  
the opening



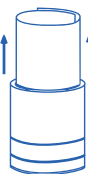
**Open** the top of the  
spiral to make a  
slight funnel



**Insert** the  
Carbon canister into  
the funnel and hold it  
straight



**Let** the canister  
slide down  
the filter slider



**Pull** the filter slider up  
out of the cavity using  
both hands and let the  
canister slide to the  
bottom of the cavity



**Remove** the filter  
slider and fold it  
for further use



**Slide** in the  
Hepa filter

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# To close the filter chamber



**Replace**  
the gasket



**Position** the  
indentation in the cover  
into the center of the  
HEPA filter



**Replace**  
the 4 screws  
and tighten



**Turn** the Airpura  
back on casters